



MANAGEMENT SYSTEM CERTIFICATE

Certificate no.:
10000407000-MSC-RvA-DEU

Initial certification date:
16 February 2013

Valid:
16 February 2025 – 15 February 2028

This is to certify that the management system of
EMKA Beschlagteile GmbH & Co. KG
Langenberger Str. 32, 42551 Velbert, Germany
and the sites as mentioned in the appendix accompanying this certificate

has been found to conform to the Quality Management System standard:
ISO 9001:2015

This certificate is valid for the following scope:

Design, manufacture and distribution of mechanical / electronic closure systems; hinges plastic injection, automatic turned parts and custom products; management of the manufacturing process of seals and die castings.

Production of zinc die castings.

Mechanical processing of turned and milled parts in large and small series production. Development, production and distribution of latches and fittings for windows and doors; production of aluminum die-cast and aluminum die-forged parts and their mechanical processing.

Place and date:
Barendrecht, 12 February 2025

For the issuing office:
DNV - Business Assurance
Zwolsseweg 1, 2994 LB Barendrecht,
Netherlands



Erie Koek
Management Representative

Appendix to Certificate

EMKA Beschlagteile GmbH & Co. KG

Locations included in the certification are as follows:

Site Name	Site Address	Site Scope
EMKA Beschlagteile GmbH & Co. KG	Industriestraße 21-23, 42327 Wuppertal, Germany	Development and distribution of mechanical / electronic closure systems; hinges plastic injection, automatic turned parts and custom products; Production of zinc die castings; management of the manufacturing process of seals.
EMKA Aluminium GmbH	Industriestraße 21-23, 42327 Wuppertal, Germany	Production of aluminum die casting and aluminum die forging parts and their mechanical processing.
Heinrich Strenger GmbH & Co. KG	Langenbergerstr. 32, 42551 Velbert, Germany	Sale of bolts and fittings for windows and doors.
ILS Speth GmbH	Industriestraße 21-23, 42327 Wuppertal, Germany	Mechanical processing of turned and milled parts in large and small series production. Manufacture of zinc die castings and mechanical processing.
EMKA Beschlagteile GmbH & Co. KG	Langenberger Str. 32, 42551 Velbert, Germany	Manufacture of mechanical / electronic closure systems; hinges plastic injection parts and special designs; management of the manufacturing process of seals and die-cast parts.